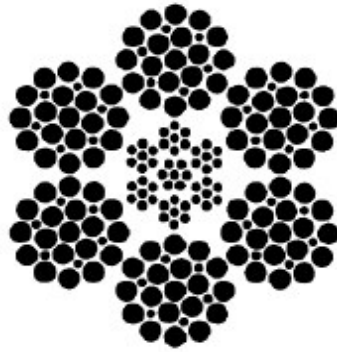




Bethlehem Wire Rope®

Price Schedule One

Effective Date: June 1, 2009



manufactured by
**Wirerope
Works**

**General Construction &
Industrial Applications**

Quality the First Time, Every Time



Owned by Americans
Made by Americans

Date Issued: June 1, 2009



Wire Rope Works, Inc.
Manufacturer of Bethlehem Wire Rope
Terms and Conditions of Sale
All Price Schedules
Effective Date: June 1, 2009

End Preparation: Tapered and welded ends and standard welded end beackets **when required** are included in our unit price per foot on diameters 1-3/8" diameter and larger.

Coers: Fiber cores may be manufactured from natural or synthetic fibers at the manufacturer's option. Likewise, steel cores may be either wire strand or independent wire rope cores at WWs discretion unless otherwise specified.

Actual Break Testing and Certification: Actual break testing and certification require the following charges:

1/2" diameter and smaller	\$150.00
9/16" to 1 -5/8" diameter	\$300.00
1-3/4" to 2-1/2" diameter	\$600.00

WW's maximum capacity for on-site actual break testing is 750,000 lbs. When outside services are required, such as outside inspection agencies (ABS, Lloyd's)

WW will either pass along those costs to the customer or have the inspection agency bill the customer direct.

Stripping of Plastic: Stripping plastic up to four (4) feet from each end on BXL-type products **when required** is included in our unit price. If stripping in excess of four (4) feet is required, an additional charge of \$15.00 per foot per end will be applied.

Pricing Round Strand Ropes from Schedule 1:

6-strand ropes having 19 through 26 wires per strand will be priced from the 6x 19 Class.

6-strand ropes having 27 to 49 wires per strand. will be priced from the 6x37 Class.

TERMS AND CONDITIONS OF SALE

All prices are subject to change without notice and are subject to Seller's prices in effect at time of shipment. Prices in this schedule include **standard** freight at the lowest published tariff rates allowed to the recognized common carrier point at or nearest to destination in the continental United States, except Alaska and Hawaii, on shipments weighing 5,000 lbs. net or more. For individual shipments under 5,000 lbs. net, regardless of total weight of purchase order; no freight allowance will be applicable. On shipments to Alaska, freight will be allowed to Seattle, Washington only. On shipments to Hawaii, freight will be allowed to Los Angeles or San Francisco, California only. Specialized carrier freight costs are not included in the prices in this schedule. Rates for these carriers are for the Buyer's account; Seller will invoice for only that portion over and above Seller's standard freight costs. All means of transportation and routing shall be subject to the control of the Seller.

Minimum Charge: WW's minimum charge is \$350.00, and no invoice will be rendered for *less* than \$350.00. **Terms of Payment:** Subject to the approval of the Seller's Credit Department, terms of payment shall be net cash 30 days from the date of invoice or 1% discount on mill value if paid within 15 days from date of invoice. Delinquent invoices are subject to a monthly service charge of 1%. Shipments, deliveries and performance of work shall at all times be subject to the approval of the Seller's Credit Department and the Seller may at any time decline to make any shipment or delivery or perform any work except upon receipt of payment or upon terms and conditions satisfactory to such department. Other terms and conditions of sale will be included in quotations. Restocking charge: 25% of the invoiced amount with return freight costs for the Buyer's account.

Wire rope products will break if abused, misused or overused. Consult industry recommendations and OSHA Standards before using. Wire Rope Works, Inc. warrants all Bethlehem Wire Rope® and Strand products. However; any warranty, expressed or implied as to quality, performance or fitness for use of wire rope products is always premised on the condition that the published breaking strengths apply only to new, unused rope, that the mechanical equipment on which such products are used is property designed and maintained, that such products are properly stored, handled, used and maintained, and properly inspected on a regular basis during the period of use. Wire Rope Works, Inc. expressly prohibits the resale of worn, previously owned and used Bethlehem Wire Rope and Strand products. Immediately following removal from service, all wire rope products are to be properly disposed of in accordance with applicable municipal, state, and federal guidelines. Manufacturer shall not be liable for consequential or incidental damages or secondary charges including but not limited to personal injury, labor costs, and a loss of profits resulting from the use of worn, previously owned and used products. Manufacturer shall not be liable for consequential or incidental damages or secondary charges including but not limited to personal injury, labor costs, a loss of profits resulting from the use of said products or from said products being incorporated in or becoming a component of any product.

Surcharges: Material, shipping, and/or energy surcharges may apply at time of shipment, and are additional fees not included in the price per foot shown.

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6x19 Class Ropes										
Diam. (in.)	Standard Construction	Fiber Core				Steel Core				Diam. (in.)
		Approx. Weight (lb./ft.)	Purple Plus (EIP)		Approx. Weight (lb./ft.)	Purple Plus (EIP)		Royal Purple (EEIP)		
			Minimum Breaking Strength (net tons)	Price Per Foot		Minimum Breaking Strength (net tons)	Price Per Foot	Minimum Breaking Strength (net tons)	Price Per Foot	
1/4	6x19 Warrington RR	0.105	3.02	\$1.99	0.116	3.40	\$2.25			1/4
5/16	6x19 Warrington RR	0.164	4.69	\$2.28	0.18	5.27	\$2.65			5/16
3/8	6x19 Warrington RR	0.236	6.71	\$2.52	0.26	7.55	\$2.93	8.3	\$3.20	3/8
7/16	6x19 Warrington RR	0.32	9.09	\$2.90	0.35	10.2	\$3.37	11.2	\$3.73	7/16
1/2	6x25 Filler Wire RR	0.42	11.8	\$3.27	0.46	13.3	\$3.69	14.6	\$3.97	1/2
	6x25 Filler Wire RG	0.42	11.8	\$3.43	0.46	13.3	\$3.69	14.6	\$3.97	
9/16	6x25 Filler Wire RR	0.53	14.9	\$3.62	0.59	16.8	\$4.06	18.5	\$4.48	9/16
5/8	6x25 Filler Wire RR	0.60	18.3	\$4.27	0.72	20.6	\$4.70	22.7	\$5.14	5/8
	6x26 Warr Seale RR	0.60	18.3	\$4.53	0.72	20.6	\$4.70	22.7	\$5.14	
	6x26 Warr Seale RV	0.60	18.3	\$4.53	0.72	20.6	\$4.70	22.7	\$5.14	
3/4	6x25 Filler Wire RR	0.95	26.2	\$6.01	1.04	29.4	\$6.57	32.3	\$7.19	3/4
	6x25 Filler Wire RG	0.95	26.2	\$6.35	1.04	29.4	\$6.57	32.3	\$7.19	
	6x26 Warr Seale RR	0.95	26.2	\$6.35	1.04	29.4	\$6.57	32.3	\$7.19	
	6x26 Warr Seale RV	0.95	26.2	\$6.35	1.04	29.4	\$6.57	32.3	\$7.19	
7/8	6x25 Filler Wire RR	1.29	35.4	\$7.75	1.42	39.8	\$8.57	43.8	\$9.39	7/8
	6x25 Filler Wire RG	1.29	35.4	\$7.75	1.42	39.8	\$8.57	43.8	\$9.39	
	6x26 Warr Seale RR	1.29	35.4	\$8.23	1.42	39.8	\$8.57	43.8	\$9.39	
	6x26 Warr Seale RV	1.29	35.4	\$8.23	1.42	39.8	\$8.57	43.8	\$9.39	
1	6x25 Filler Wire RR	1.68	46.0	\$10.26	1.85	51.7	\$10.63	56.9	\$11.61	1
	6x26 Warr Seale RR	1.68	46.0	\$10.26	1.85	51.7	\$10.63	56.9	\$11.61	
1 1/8	6x25 Filler Wire RR	2.13	57.9	\$12.22	2.34	65.0	\$12.58	71.5	\$13.77	1 1/8
1 1/4	6x25 Filler Wire RR	2.63	71.0	\$15.09	2.89	79.9	\$14.76	87.9	\$16.19	1 1/4
1 3/8	6x25 Filler Wire RR	3.18	85.4	\$17.93	3.50	96.0	\$17.66	106	\$19.32	1 3/8
1 1/2	6x25 Filler Wire RR	3.78	101	\$21.26	4.16	114	\$20.93	125	\$22.86	1 1/2
1 5/8	6x25 Filler Wire RR	4.44	118	\$25.59	4.88	132	\$25.24	146	\$27.58	1 5/8
1 3/4	6x25 Filler Wire RR	5.15	136	\$30.03	5.67	153	\$29.65	169	\$32.43	1 3/4
1 7/8	6x25 Filler Wire RR	5.91	155	\$34.52	6.50	174	\$34.08	192	\$37.24	1 7/8
2	6x25 Filler Wire RR	6.72	176	\$39.48	7.39	198	\$38.92	217	\$42.52	2
2 1/8	6x25 Filler Wire RR	7.59	197	\$44.97	8.35	221	\$44.38	243	\$48.50	2 1/8
2 1/4	6x25 Filler Wire RR	8.51	220	\$55.60	9.36	247	\$54.80	272	\$59.92	2 1/4
2 3/8	6x25 Filler Wire RR	9.48	244	\$58.93	10.40	274	\$57.87	301	\$62.97	2 3/8
2 1/2	6x25 Filler Wire RR	10.50	269	\$66.16	11.60	302	\$64.97	332	\$70.70	2 1/2

Prices for non-standard products add 6% per column for products that WW currently produces.
 All non-standard pricing should be confirmed by a Customer Service Representative of WW.

RR = Right Regular Lay RG = Right Lang Lay RV = Right Reverse Lay

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Manufacturer of Bethlehem Wire Rope
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Price Schedule One

Effective Date: June 1, 2009

6x36 Class Ropes										
Diam. (in.)	Standard Construction	Fiber Core			Steel Core					Diam. (in.)
		Approx. Weight (lb./ft.)	Purple Plus (EIP)		Approx. Weight (lb./ft.)	Purple Plus (EIP)		Royal Purple (EEIP)		
			Minimum Breaking Strength (net tons)	Price Per Foot		Minimum Breaking Strength (net tons)	Price Per Foot	Minimum Breaking Strength (net tons)	Price Per Foot	
1/4	6x31 RR	0.105	3.02	\$2.54	0.116	3.40	\$2.96			1/4
5/16	6x31 RR	0.164	4.69	\$2.95	0.18	5.27	\$3.41			5/16
3/8	6X33 RR	0.236	6.71	\$3.40	0.26	7.55	\$3.90	8.3	\$4.29	3/8
7/16	6X33 RR	0.320	9.09	\$3.81	0.35	10.2	\$4.32	11.2	\$4.71	7/16
1/2	6X36 Warr Seale RR	0.42	11.8	\$4.33	0.46	13.3	\$4.85	14.6	\$5.20	1/2
9/16	6X36 Warr Seale RR	0.53	14.9	\$4.64	0.59	16.8	\$5.29	18.5	\$5.81	9/16
5/8	6X36 Warr Seale RR	0.60	18.3	\$5.34	0.72	20.6	\$5.94	22.7	\$6.47	5/8
3/4	6X36 Warr Seale RR	0.95	26.2	\$7.05	1.04	29.4	\$7.74	32.3	\$8.37	3/4
7/8	6X36 Warr Seale RR	1.29	35.4	\$8.89	1.42	39.8	\$9.72	43.8	\$10.65	7/8
1	6X36 Warr Seale RR	1.68	46.0	\$11.17	1.85	51.7	\$12.14	56.9	\$13.30	1
1 1/8	6x31 Warr Seale RR	2.13	57.9	\$14.39	2.34	65.0	\$14.71	71.5	\$15.90	1 1/8
	6X36 Warr Seale RR	2.13	57.9	\$14.39	2.34	65.0	\$14.71	71.5	\$18.63	
1 1/4	6X36 Warr Seale RR	2.63	71.0	\$17.50	2.89	79.9	\$17.03	87.9	\$21.57	1 1/4
1 3/8	6X36 Warr Seale RR	3.18	85.4	\$20.22	3.50	96.0	\$19.95	106	\$25.72	1 3/8
1 1/2	6X36 Warr Seale RR	3.78	101	\$24.09	4.16	114	\$23.80	125	\$30.99	1 1/2
1 5/8	6X36 Warr Seale RR	4.44	118	\$29.06	4.88	132	\$28.58	146	\$36.64	1 5/8
1 3/4	6x49 Filler Wire Seale	5.15	136	\$34.34	5.67	153	\$33.79	169	\$42.95	1 3/4
1 7/8	6x49 Filler Wire Seale	5.91	155	\$40.18	6.50	174	\$39.57	192	\$48.69	1 7/8
2	6x49 Filler Wire Seale	6.72	176	\$45.48	7.39	198	\$44.85	217	\$55.51	2
2 1/8	6x49 Filler Wire Seale	7.59	197	\$51.86	8.35	221	\$51.12	243	\$62.82	2 1/8
2 1/4	6x49 Filler Wire Seale	8.51	220	\$58.71	9.36	247	\$57.10	272	\$68.29	2 1/4
2 3/8	6x49 Filler Wire Seale	9.48	244	\$64.03	10.40	274	\$62.84	301	\$76.33	2 3/8
2 1/2	6x49 Filler Wire Seale	10.50	269	\$71.69	11.60	302	\$70.22	332	\$77.14	2 1/2

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 General Construction & Industrial Applications
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Effective Date: June 1, 2009

8x19 Class Ropes					
Diam. (in.)	Standard Construction	Approx. Weight (lb./ft.)	Purple Plus (EIP)		Diam. (in.)
			Minimum Breaking Strength (net tons)	Price Per Foot	
7/16	8x19 Seale RR	0.36	9.0	\$4.23	7/16
1/2	8x19 Seale RR	0.47	11.7	\$4.47	1/2
9/16	8x25 Filler Wire RR	0.60	14.7	\$5.03	9/16
5/8	8x19 Seale RR	0.73	18.1	\$5.79	5/8
3/4	8x19 Seale RR	1.06	25.9	\$8.09	3/4
7/8	8x25 Filler Wire RR	1.44	35.0	\$11.14	7/8
1	8x25 Filler Wire RR	1.88	45.5	\$13.35	1
1 1/8	8x25 Filler Wire RR	2.39	57.3	\$15.82	1 1/8
1 1/4	8x25 Filler Wire RR	2.94	70.5	\$18.73	1 1/4
1 3/8	8x25 Filler Wire RR	3.56	84.9	\$22.42	1 3/8
1 1/2	8x25 Filler Wire RR	4.24	100	\$26.53	1 1/2

6-Pac					
Diam. (in.)	Standard Construction	Approx. Weight (lb./ft.)	Royal Purple (EEIP)		Diam. (in.)
			Minimum Breaking Strength (net tons)	Price Per Foot	
7/16	6x19 Seale	0.39	11.20	\$5.48	7/16
1/2	6x26	0.49	14.6	\$5.92	1/2
9/16	6x26	0.63	18.5	\$6.75	9/16
5/8	6x26	0.78	22.7	\$7.76	5/8
3/4	6x31	1.13	32.4	\$11.52	3/4
7/8	6x31	1.54	43.8	\$15.11	7/8
1	6x31	2.00	56.9	\$18.67	1
1 1/8	6x31	2.54	71.5	\$22.05	1 1/8
1 1/4	6x36	3.14	87.9	\$26.04	1 1/4
1 3/8	6x36	3.80	106	\$31.57	1 3/8
1 1/2	6x36	4.50	125	\$36.82	1 1/2
1 5/8	6x36	5.27	146	\$44.17	1 5/8
1 3/4	6x36	6.24	169	\$54.64	1 3/4
1 7/8	6x36	7.02	192	\$67.47	1 7/8

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19x7 Class Ropes				
Diam. (in.)	Approx. Weight (lb./ft.)	Purple Plus (EIP)		Diam. (in.)
		Minimum Breaking Strength (net tons)	Price Per Foot	
7/16	0.35	8.33	\$3.88	7/16
1/2	0.45	10.8	\$4.25	1/2
9/16	0.58	13.6	\$4.82	9/16
5/8	0.71	16.8	\$5.58	5/8
3/4	1.02	24.0	\$8.30	3/4
7/8	1.39	32.5	\$10.37	7/8
1	1.82	42.2	\$12.95	1
1 1/8	2.30	53.1	\$15.32	1 1/8
1 1/4	2.84	65.1	\$18.37	1 1/4
1 3/8	3.43	78.4	\$21.12	1 3/8
1 1/2	4.08	92.8	\$24.26	1 1/2
1 5/8	4.80	108.0	\$27.95	1 5/8
1 3/4	5.57	125.0	\$32.15	1 3/4

19x19 Class Ropes				
Diam. (in.)	Approx. Weight (lb./ft.)	Royal Purple (EEIP)		Diam. (in.)
		Minimum Breaking Strength (net tons)	Price Per Foot	
1/2	0.54	14.6	\$6.91	1/2
9/16	0.69	18.5	\$7.75	9/16
5/8	0.83	22.7	\$9.10	5/8
3/4	1.19	32.3	\$13.11	3/4
7/8	1.62	43.8	\$16.38	7/8
1	2.12	56.9	\$20.01	1
1 1/8	2.68	71.5	\$24.21	1 1/8
1 1/4	3.31	87.9	\$31.35	1 1/4
1 3/8	4.01	106	\$38.50	1 3/8
1 1/2	4.77	125	\$44.49	1 1/2

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Triple Pac				
Diam. (in.)	Approx. Weight (lb./ft.)	Royal Purple (EEIP)		Diam. (in.)
		Minimum Breaking Strength (net tons)	Price Per Foot	
7/16	0.41	13.80	\$11.13	7/16
1/2	0.54	18.0	\$13.50	1/2
9/16	0.68	22.7	\$18.60	9/16
5/8	0.86	27.8	\$23.70	5/8
3/4	1.30	39.7	\$28.65	3/4
7/8	1.72	53.7	\$33.79	7/8
1	2.30	69.8	\$39.02	1
1 1/8	2.99	87.8	\$43.43	1 1/8
1 1/4	3.54	107.9	\$48.56	1 1/4
1 3/8	4.04	129.6	\$53.63	1 3/8
1 1/2	4.99	153.9	\$58.69	1 1/2

BXL					
Diam. (in.)	Approx. Weight (lb./ft.)	Minimum Breaking Strength (net tons)	Royal Purple (EEIP)		Diam. (in.)
			Price 6x19 Class Per Foot	Price 6x36 Class Per Foot	
3/8	0.27	7.5	\$3.81	\$5.09	3/8
7/16	0.37	10.2	\$4.40	\$5.72	7/16
1/2	0.49	13.3	\$4.68	\$6.12	1/2
9/16	0.61	16.8	\$5.34	\$7.00	9/16
5/8	0.76	20.6	\$6.16	\$7.81	5/8
3/4	1.09	29.4	\$8.63	\$10.11	3/4
7/8	1.49	39.8	\$11.27	\$12.79	7/8
1	1.94	51.7	\$13.96	\$15.95	1
1 1/8	2.46	65.0	\$16.59	\$19.09	1 1/8
1 1/4	3.03	79.9	\$19.60	\$22.68	1 1/4
1 3/8	3.67	96	\$23.17	\$26.19	1 3/8
1 1/2	4.37	114	\$27.42	\$31.25	1 1/2
1 5/8	5.12	132	\$33.12	\$37.52	1 5/8
1 3/4	5.94	153	\$38.88	\$44.41	1 3/4
1 7/8	6.82	174	\$44.76	\$52.01	1 7/8
2	7.76	198	\$51.04	\$58.91	2
2 1/8	8.77	221	\$58.21	\$67.17	2 1/8
2 1/4	9.83	247	\$66.34	\$75.98	2 1/4
2 3/8	10.90	274	\$72.84	\$79.53	2 3/8
2 1/2	12.20	302	\$81.82	\$88.91	2 1/2

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Super Pac					
Diam. (in.)	Constr.	Approx. Weight (lb./ft.)	Royal Purple (EEIP)		Diam. (in.)
			Minimum Breaking Strength (net tons)	Price Per Foot	
1/2	6x26	0.65	18	\$7.53	1/2
9/16	6x26	0.81	23	\$8.39	9/16
5/8	6x26	1.00	29	\$9.64	5/8
3/4	6x26	1.43	40	\$14.28	3/4
7/8	6x26	1.92	52	\$18.74	7/8
1	6x26	2.42	68	\$19.80	1
1	6x36	2.42	68	\$23.13	1
1-1/8	6x26	2.96	85	\$22.67	1-1/8
1-1/8	6x36	2.96	85	\$27.39	1-1/8
1-1/4	6x26	3.51	100	\$27.61	1-1/4
1-1/4	6x36	3.51	100	\$33.40	1-1/4
1-3/8	6x26	4.31	120	\$33.61	1-3/8
1-3/8	6x36	4.31	120	\$38.81	1-3/8

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